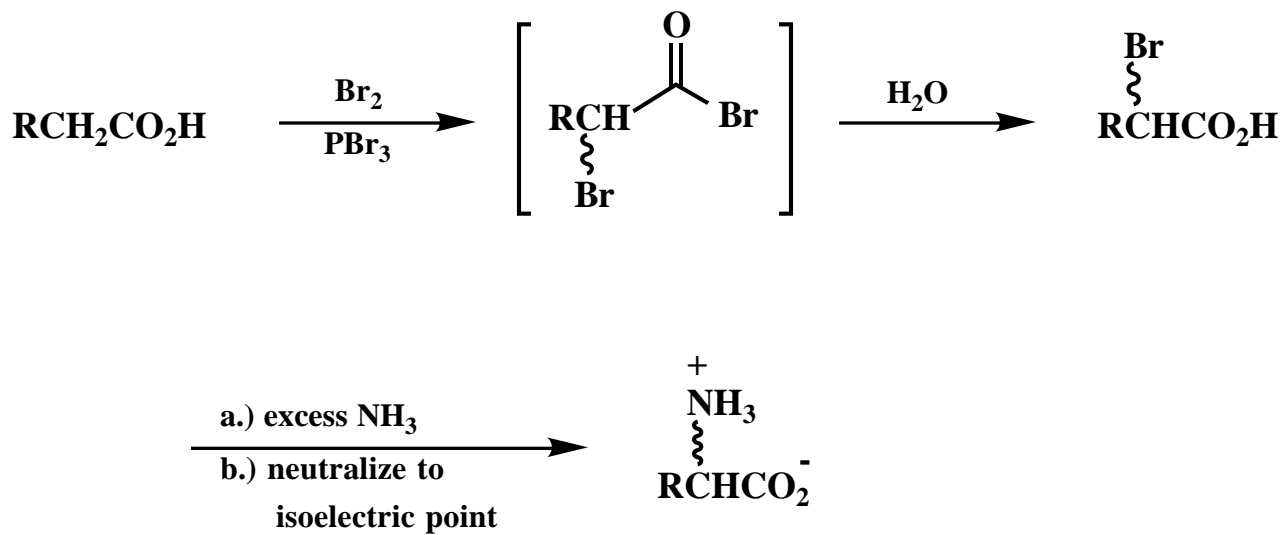
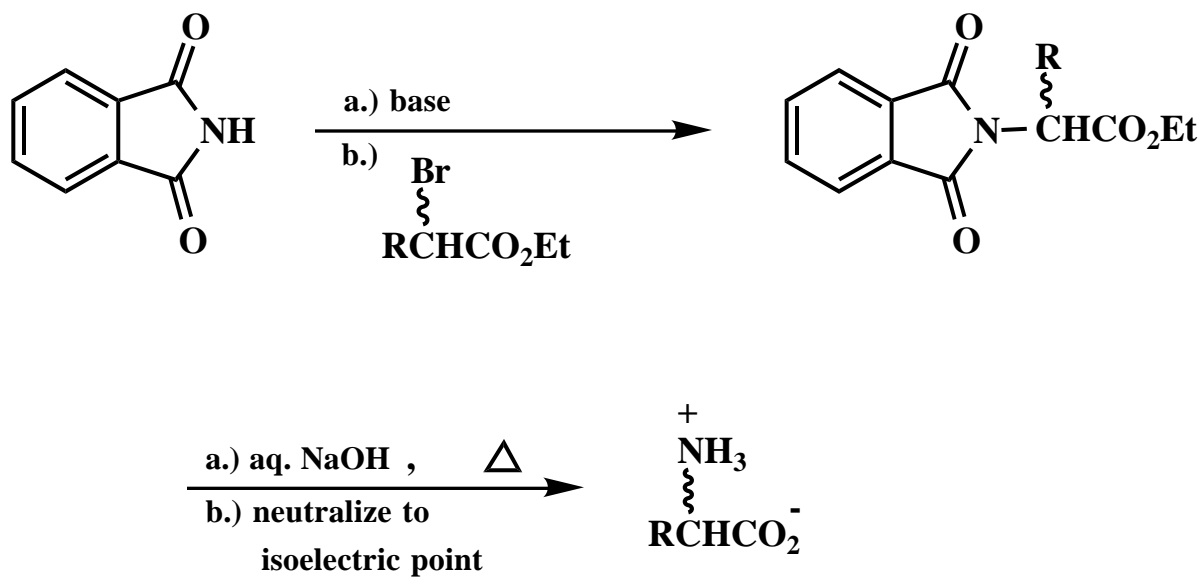
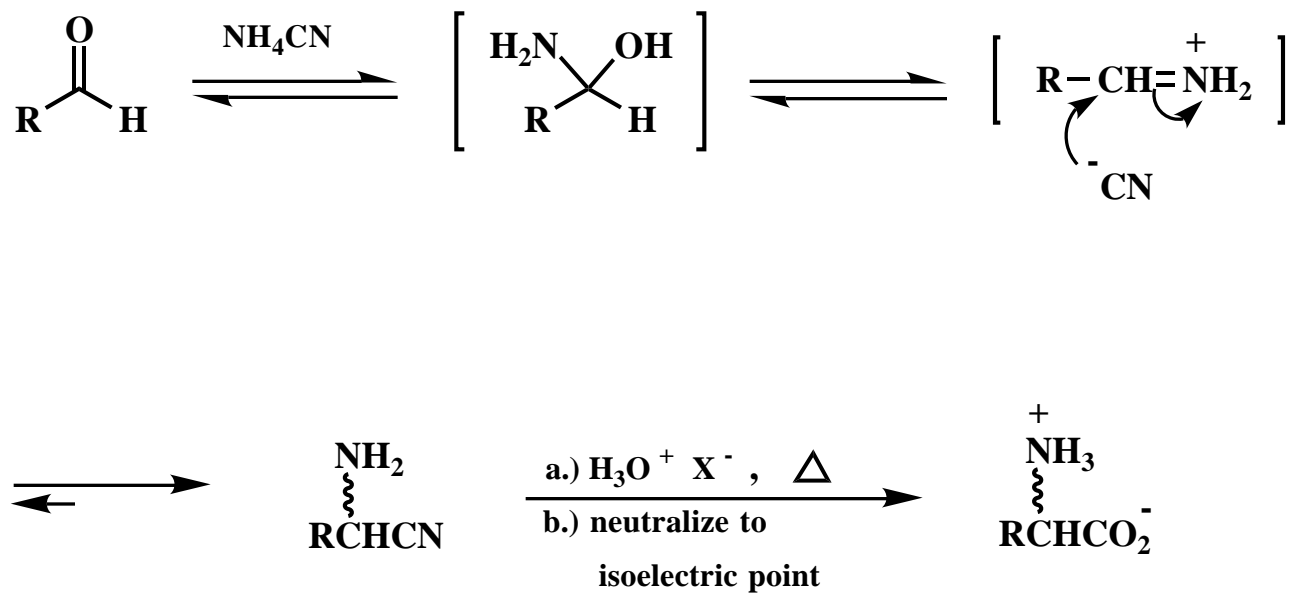


α -Amino Acid Synthesis (Racemic)1. α -haloacid synthesis

2. Gabriel synthesis



3. Strecker synthesis



4. reductive amination

