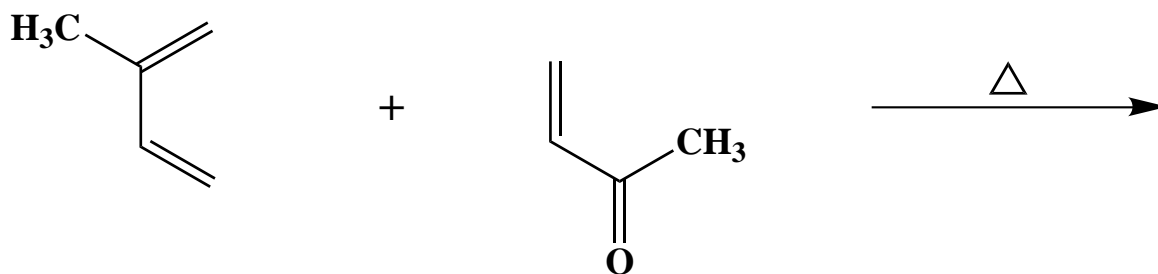
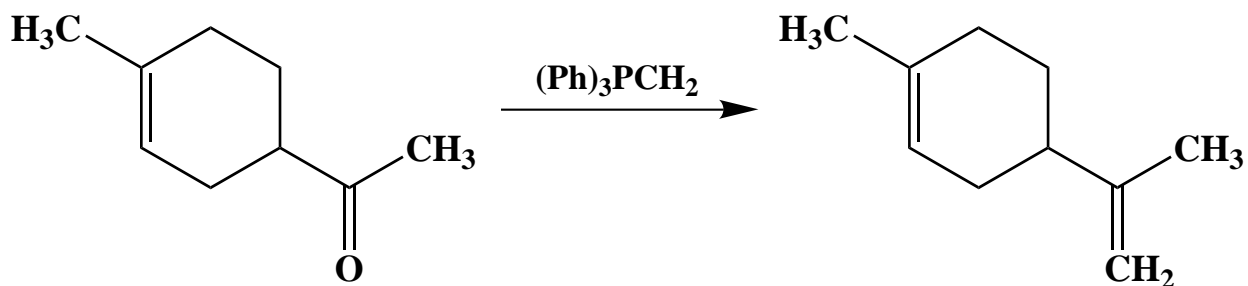


Diels-Alder Synthesis of (\pm)-Limonene



isoprene

methyl vinyl ketone



(\pm)-1,4-adduct

(\pm)-limonene