

# Embedded Applications

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Embedded Applications  
Development

# Embedded Development

- There exists a tension inherent to embedded development:
  - Embedded hardware and sensors require testing on target platform
  - limited resources and human interfaces prevent programming and development on embedded platforms
- The development is split between host and target machines.

# Host

- A typical, general purpose workstation used for:
  - programming
  - compiling
  - (testing/emulation)
- Vast computing resources support sophisticated IDEs, compilers and debugging environments.

# Target

- The Target machine is the embedded platform selected and supports:
  - testing
  - integration
  - Calibration
  - execution
  - deployment

# Native vs Cross-compilers

- Native tools:
  - Compiler, assembler, linker and debugger
  - Take source and produce executables that run on the same machine the compilation took place on.
- Cross-Compiler:
  - Produce instruction codes and formats for execution on a foreign platform.
- Collection of tools is called a “tool chain”

# Compilation Problems

- Code that compiles natively may not cross-compile for the target system.
  - usage of libraries or system calls that do not exist.
  - memory or other resources may not permit it.

# Linkers / Locators

- Native Linkers
  - produce objects designed to be loaded at runtime
  - produce relative or symbolic memory locations
  - resolution of addresses is performed by the loader
- Locators (linkers for embedded platforms)
  - produce stand alone executable
  - Don't have the advantage of a loader (ever)
  - Handle allocation and placement of memory.

# Locator Complexities

- Locators have to handle memory
  - Determine what goes in ROM
  - Determine what goes in RAM
- Most tool chains divide memory into segments
  - segments are allocated to either ROM or RAM
  - segments can be placed independently of each other
- Locators must ensure the placement of the first instruction and handle start-up code placement.



# Cross-Compiler vs Cross-Assembler

- Cross-Compiler
  - usually handles all of the locator complexities automatically with reasonable default behavior
- Cross-Assembler
  - Programmer is god.
  - What you write is what you get
    - (even if it's a platypus or sea cucumber)

# Initialized Data

- Initialized Data presents a problem for embedded locators concerning memory placement

- Take for example:

```
static int freq=2410;
```

- Where should the data be placed?

- ROM: because it has to persist and re-initialize across reboots?
- RAM: because it needs to be changed or written to?

# Initialized Solution

- Most Locators solve the problem by creating “shadow” segments in ROM
- Initialized values are written to the shadow segment
- Code at start-up copies the shadow segment to the target segment in RAM
  - Locator must produce addresses for the RAM locations and not the ROM locations where the data starts.

# Initializing Memory

- Extra Care should be taken on embedded platforms to zero all data used.
- Most typically memory values start with whatever random values were in memory when the system started.
- Some tool-chains take care of preinitializing data; some do not

# Constant Strings

- Constant strings are also a problem similar to pre-initialized data.
  - `char *Msg = "Reactor is melting!";`
- ROM or RAM again?
- Array boundaries!!
  - Thousands of problems wouldn't exist if programmers would test their array boundaries.
- Array boundaries!! (In case you missed that point)

- No, really...
  - Array boundaries!!

# Locator Maps

- Unlike native tools, Locators typically produce a “map” of where it placed things in memory
- Useful for:
  - verifying that the tool-chain produced a suitable executable format.
  - debugging

# Executing out of RAM

- RAM is typically faster than ROM
- Executing code residing in ROM is therefore slower.
  - Many microprocessors don't suffer this penalty due to ROM being faster than the processor
- If code was executed from RAM a performance increase can be achieved.



# RAM Execution

- This can be achieved by:
  - Use a small start-up code routine to copy contents of ROM to RAM
  - Switch execution pointer to RAM location
- Locator needs to produce proper addresses referring to RAM locations.
- Code can be compressed / use less space

# Transferring to Target

- Once the executable is created by the Cross-platform tool chain it needs to be transferred to the target machine.
- Several method exist for accomplishing this

# PROM programmers

- PROM programmers
  - Chip is inserted into special equipment
  - host machine transfers executable to parallel/serial port to equipment
  - equipment electrically programs the chip
  - Chip is reinserted / soldered to target platform
- Very inexpensive, time consuming
- Difficult to upgrade program later.

# ROM Emulators

- ROM emulator
  - An electronic device hooked up to both the host and target machines.
  - Host machine transfers program to ROM emulator device
  - ROM emulator device acts just like ROM attached to the target platform
- more costly
- Fast turn around times / better debugging

# Flash

- Flash
  - Programmable read only memory that can be programmed in place without a dedicated programmer.
- Can programmed from a serial port / software
- Allows field upgrades
- costly components / complicated programming
- Flexible / upgradable

# Monitors

- Monitor
  - A small piece of software or hardware that listens to a serial port and installs any incoming program into RAM and then begins execution
- Useful for debugging.
- Programs do not survive power cycles.
- Not suitable for production